



AMS 6415 / 6414 (4340)

A fatigue-resistent alloy with high toughness and strength

Air Melt and Vacuum Arc Remelted (VAR)



libertyhousegroup.com

Features and benefits

- High Strength (1800MPa)
- Good ductility
- Resistant to shock
- Excellent transverse properties in VAR material

Typical applications

- Aircraft landing gear components
- Gears
- Con Rods
- Shafts
- Structural aircraft components
- Bearing components
- Connecting rods

Chemical analysis

Related specifications

- AMS 6409
- RMS 7-26
- MIL-S-5000

	С	Si	Mn	Р	s	Cr	Мо	Ni	Cu	Cu
Min	0.38	0.15	0.65			0.70	0.20	1.65		3.00
Max	0.43	0.35	0.90	0.010	0.010	0.90	0.30	2.00	0.35	5.00

Mechanical properties of typical specifications

Mechanical properties are AMS 6415 / 6414 (4340) limits

	Longitudinal	Transverse
Nominal & sectional area (Cm ²)		646 - 929
0.2 % Proof stress MPa	1469	1793
Tensile Strength MPa	1793	1496
Elongation %	10	5
Reduction of area %	30	
Reduction of area % (average of all tests)	65	25
Reduction of area % (individual test)	36	20

Supply condition and availability

- Supplied annealed, normalised or normalised and tempered
- Also available untreated for forging
- Stock sizes range in 12.7*mm - 250mm diameter

*Upon request by exception

Heat treatment

Quench and double temper

Technical support

We have a comprehensive technical support team available to advise on grade selection and product range to achieve the maximum benefit. Customer Technical support provide specialist advice and help with day-to-day problem solving.

Works based metallurgists and the full resources of our Steel Research and Development Laboratories are available to assist with longer-term developments.

For further information, enquiries or any technical guidance on our range of Aerospace products please contact our experts using the details below.

LIBERTY SPECIALITY STEELS

7 Fox Valley Way, Stocksbridge, Sheffield, S36 2JA, United Kingdom

V1 04/2018.

T: + 44 (0) 114 288 2361 **E:** contactus@specialityuk.com

While care has been taken to ensure that the information contained in this publication is accurate, Liberty House Group does not accept

responsibility or liability for information which is found to be misleading. ©Copyright 2018 Liberty House Group.

