

## Declaration of Performance

(according to regulation EU No 305/2011)

Unique identification of product type:  
**Number: LMB Section & Bar S355K2**

**Bars & Section S355K2 / 1.0596 according EN 10025-2: 2004**

Intended use:  
**Welded, bolted and riveted structures**

Manufacturer:  
**Liberty Merchant Bar plc**  
**Liberty House, P O Box 15**  
**Brigg Road, Scunthorpe**  
**DN16 1XL United Kingdom**

**T: +44 (0) 1724 853333**  
**F: +44 (0) 1724 403044**

**Website:** <http://www.libertysteelscunthorpe.com/>

System of assessment and verification of constancy of performance of the product:  
**System 2+**

Scope as detailed in Certificate of Conformity of  
 Factory Production Control No: **0038/CPR/20060002/A**

Notified factory production control certification body No. 0038 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.



Keith Shillam – Managing Director  
 Liberty Merchant Bar plc

Date: 28/01/2019

Essential characteristic	Performance		Harmonised specification		
Tolerances on dimensions and shape	Flat Bar Equal & Unequal Angle Rounds Squares PFC I & H Sections	EN10058  EN 10056-1 & 2 EN 10060 EN 10059 EN 10279 EN 10034	EN10025-1 2004		
Yield strength (longitudinal)	Nominal thickness (mm)	Values Min (MPa)			
	>	≤			
	-	16		355	
	16	40		345	
	40	63		335	
	63	80		325	
Tensile strength (longitudinal)	Nominal thickness (mm)	Values (MPa)			
	≥	≤		min	max
	3	100		470	630
Elongation (longitudinal)	Nominal thickness (mm)	Values min (%; 5.65v <sub>so</sub> )			
	>	≤			
	-	40	22		
	40	63	21		
Impact strength (longitudinal)	K2	27J at -30°C 40J at -20°C			
Weldability CEV	Nominal thickness (mm)	Values max (%)			
	>	≤			
	-	30	0.45		
Durability	Nominal thickness (mm)	Values max (%)			
		-	≤40	C: 0.20 Si: 0.55 Mn: 1.60 P: 0.025 S: 0.025 Cu: 0.55	
		>40	C: 0.22 Si: 0.55 Mn: 1.60 P: 0.025 S: 0.025 Cu: 0.55		



0038

EN 10025-1 – 2004

**Bar and Section S355K2 / 1.0596**

To be used in welded, bolted and riveted structures

Elongation:  
 Tensile Strength:  
 Yield Strength: EN10025-2  
 Impact Strength:  
 Weldability:  
 Durability:

Dangerous Substances: No Performance Determined

CE Marking Notified Body:  
 Lloyds Register Verification Limited  
 71 Fenchurch Street, London, EC3M 4BS  
 Tel:+44 (0)207 423 2428  
 Email : [ecdirectives@lr.org](mailto:ecdirectives@lr.org)  
 Website : [www.lr.org](http://www.lr.org)

**Liberty Merchant Bar**