



EA MLA Signatory  
Český institut pro akreditaci, o.p.s.  
Olšanská 54/3, 130 00 Praha 3

issues

according to section 16 of Act No. 22/1997 Coll., on technical requirements for products, as amended

# CERTIFICATE OF ACCREDITATION

No. 349/2023

**Liberty Ostrava a.s.**  
with registered office Vratimovská 689/117, Kunčice, 719 00 Ostrava,  
Company Registration No. 45193258

for the Testing Laboratory No. 1683  
NDT Laboratory

Scope of accreditation:

Ultrasonic and radiographic testing of spiral welded tubes to the extent as specified in the appendix to this Certificate.

This Certificate of Accreditation is a proof of Accreditation issued on the basis of assessment of fulfillment of the accreditation criteria in accordance with

ČSN EN ISO/IEC 17025:2018

In its activities performed within the scope and for the period of validity of this Certificate, the Conformity Assessment Body is entitled to refer to this Certificate, provided that the accreditation is not suspended and the Accredited Body meets the specified accreditation requirements in accordance with the relevant regulations applicable to the activity of an accredited Conformity Assessment Body.

This Certificate of Accreditation replaces, to the full extent, Certificate No.: 146/2021 of 1. 3. 2021, or any administrative acts building upon it.

The Certificate of Accreditation is valid until: **30. 6. 2028**

Prague: 30. 6. 2023



Jan Velíšek  
Director of the Department  
of Testing and Calibration Laboratories  
Czech Accreditation Institute

**The Appendix is an integral part of  
Certificate of Accreditation No. 349/2023 of 30/06/2023**

**Accredited body according to ČSN EN ISO/IEC 17025:2018:**

**Liberty Ostrava a.s.**  
CAB number 1683, NDT Laboratory  
Vratimovská 689/117, Kunčice, 719 00 Ostrava

**Testing laboratory locations:**

1. SNUP line
2. RTG line

Vratimovská 689/117, 719 00 Ostrava-Kunčice  
Vratimovská 689/117, 719 00 Ostrava-Kunčice

**Tests:**

Ordinal number <sup>1</sup>	Test procedure / method name	Test procedure / method identification <sup>2</sup>	Subject of the test	Degrees of freedom <sup>3</sup>
1* <sup>1</sup>	Ultrasonic testing	EN ISO 3183; EN ISO 10 893-8; EN ISO 10 893-9; EN ISO 10 893-11; ČSN EN ISO 3183; ČSN EN ISO 10 893-8; ČSN EN ISO 10 893-9; ČSN EN ISO 10 893-11; API 5L; SEP 1916	Weld seam, heat affected zone and coil material of spiral welded tubes	-
2 <sup>2</sup>	Radiographic testing	EN ISO 3183; EN ISO 10893-7; EN ISO 17636-2; ČSN EN ISO 3183; ČSN EN ISO 10893-7; ČSN EN ISO 17636-2; API 5L; SEP 1916	Weld seam of spiral welded tubes	-

<sup>1</sup> asterisk at the ordinal number identifies the tests, which the laboratory is qualified to carry out outside the permanent laboratory premises; the numerical index at the test ordinal number identifies the location carrying out the test (the identification of the locations is given on the first page of this document)

<sup>2</sup> if the document identifying the test procedure is dated, only these specific procedures are used. If the document identifying the test procedure is not dated, the latest edition of the specified procedure is used (including any changes)

<sup>3</sup> the laboratory does not apply a flexible approach to the scope of accreditation

API - American Petroleum Institute  
SEP - Stahl Eissen Prüfblatt

