

Registration number: 12/05/2022

EC Declaration of conformity

of the product with technical regulations according to
§ 12 of Act No. 22/1997 Coll., Government decree No. 163/2002 Coll.,
Government decree No. 312/2005 Coll. and Government decree No. 215/2016 Coll.

Identification data of the producer:

Trade name: Liberty Ostrava a.s.
Registered office: Vratimovska 689/117, 719 00 Ostrava - Kuncice, Czech Republic
Company registration number: 451 93 258
Registration in Trade Register: Regional Court in Ostrava, Section B, Entry 297
Address: Liberty Ostrava a.s., Vratimovska 689/117, 719 00 Ostrava - Kuncice, Czech Republic

Identification data of the product:

Product name: Helically welded (SAWH) steel tubes
Type/variety: OD: 323,9 - 1016,0mm, wall thickness: 5,0 - 16,0mm, length: max. 18,0m
Material: steel grade: L210/A, L245/B, L290/X42, L320/X46, L360/X52, L390/X56, L415/X60, L450/X65, L485/X70 in PSL1 and L245N/BN, L290N/X42N, L320N/X46N, L360N/X52N, L360M/X52M, L390M/X56M, L415M/X60M, L450M/X65M, L485M/X70M, L245NE/BNE, L290NE/X42NE, L360NE/X52NE, L360ME/X52ME, L415ME/X60ME, L450ME/X65ME, L485ME/X70ME in PSL2
Specific chemical and mechanical properties of the tubes and quality requirements are stated in standard EN ISO 3183:2012.

Product description and its usage determination:

Helically welded steel tubes delivered acc. to EN ISO 3183:2019 in dimensions and steel grades as per Liberty Ostrava a.s. production program, which is in compliance with EN ISO 3183:2019. The tubes are suitable for pipeline transportation systems.

List of technical regulations and Czech technical standards used for conformity attestation:

- Act No. 22/1997 Coll.,
- Govt. decree No. 163/2002 Coll., Govt. decree No. 312/2005 Coll., Govt. decree No. 215/2016 Coll.,
- EN ISO/IEC 17050-1 - Conformity assessment – Supplier's declaration of conformity, Part 1,
- EN ISO 3183:2019 - Petroleum and natural gas industries - Steel pipe for pipeline transportation systems

Certification body/Inspection body involved in conformity attestation:

Name / Trade name: Strojirensky zkusebni ustav, s.p. (AO 202)
Registered office: Hudcova 56b, 621 00 Brno, Czech Republic
Identification number: 00001490 Tax number: CZ00001490
Number and date of certificate: 202/C5/2022/B-00592-22, 08.04. 2022

Declaration of the producer

Hereafter we declare on our responsibility, that the product properties, this Declaration of conformity relates to, meet the basic requirements of above stated regulations, applicable to this product as well as that the product is safe under condition of usual use and relevant standards. We declare that the measures were taken in the terms of certified quality system according to ISO 9001:2015 and environmental management system according to ISO 14001:2015, by which we assure the conformity of all products introduced on market with technical documentation and basic requirements. The properties of the product are conformed to defined requirements stated in Government Decrees and EN ISO standard.

Additional information

The Declaration was issued in compliance with EN ISO/IEC 17050-1:2010 - Conformity assessment – Supplier's declaration of conformity, Part 1. An inspection certificate acc. to EN 10204:2004 is issued for the product.

Compiled by: Radim Svehovsky 

Ostrava - Kuncice, 12.05. 2022
Place and date of issue


Responsible person: Ing. Michal Kolar
Job title: Quality manager