

Registration number: 06/05/2021-01A

EC Declaration of conformity

of the product with technical regulations according to
§ 12 and 13 of Act No. 22/1997 Coll., Government decree No. 163/2002 Coll.,
Government decree No. 312/2005 Coll. and Government decree No. 215/2016 Coll.

Identification data of the producer:

Trade name: Liberty Ostrava a.s.
Registered office: Vratimovska 689/117, 719 00 Ostrava - Kuncice, Czech Republic
Company registration number: 451 93 258
Registration in Trade Register: Regional Court in Ostrava, Section B, Entry 297
Address: Liberty Ostrava a.s., Vratimovska 689/117, 719 00 Ostrava - Kuncice,
Czech Republic

Identification data of the product:

Product name: 3-layer polyethylene coating
Type/variety: LDPE and HDPE (N-n, N-v, S-n, S-v)
Material:
1. Eurokote 712/Resicoat R-727, Coesive L8.92.8, HDPE 2050
2. Eurokote 712/Resicoat R-727, ME 0420, Borstar HE 3450 (HDPE)
3. Eurokote 712/Resicoat R-727, Coesive L8.92.8, LDPE AM 97

Specific requirements for coatings that are applied to longitudinally or spirally welded or seamless steel pipes used for the construction of pipelines for conveying liquids or gases are stated in standard DIN 30670:2012.

Product description and its usage determination:

3-layer polyethylene coating delivered acc. to DIN 30670:2012 and production program of Liberty Ostrava tube mill. PE coating is used as anticorrosive protection of external surface of steel pipes laid into the ground or water and operating at long-term operation temperatures up to 50°C (LDPE) resp. up to 70°C (HDPE).

List of technical regulations and Czech technical standards used for conformity attestation:

- Act No. 22/1997 Coll.,
- Govt. decree No. 163/2002 Coll., Govt. decree No. 312/2005 Coll., Govt. decree No. 215/2016 Coll.,
- EN ISO/IEC 17050-1 - Conformity assessment – Supplier's declaration of conformity, Part 1,
- DIN 30670:2012 Polyethylene coatings on steel pipes and fittings - Requirements and testing

Certification body/Inspection body involved in conformity attestation:

Name / Trade name: Technický a skúšobný ústav stavebný, n.o.
Registered office: Studená 3, 821 04 Bratislava
Identification No.: Authorized body TP04
Number and date of Tech. assessment: SK TP - 21/0017 ver.1, 25.03. 2021 in Bratislava

Declaration of the producer


Hereafter we declare on our responsibility, that the product properties, this Declaration of conformity relates to meet the basic requirements of above stated regulations, applicable to this product as well as that the product is safe under condition of usual use and relevant standards. We declare that the measures were taken in the terms of certified quality system according to ISO 9001:2015 and environmental management system according to ISO 14 001:2015, by which we assure the conformity of all products introduced on market with technical documentation and basic requirements. The properties of the product conform to defined requirements stated in Government Decrees and EN ISO standard.

Additional information

The Declaration was issued in compliance with EN ISO/IEC 17050-1:2010 - Conformity assessment – Supplier's declaration of conformity, Part 1. An inspection certificate acc. to EN 10204:2004 is issued for the product.

Compiled by: Radim Svehovsky 

Ostrava - Kuncice, 06.05. 2021
Place and date of issue

Responsible person: Ing. Michal Kolar 
Job title: Quality manager