

Declaration of Performance

(according to regulation EU No 305/2011)

Unique identification of product type:
Number: LMB Section & Bar S355JR

Bars & Section S355JR / 1.0045 according EN 10025-2: 2004

Intended use:

Welded, bolted and riveted structures

Manufacturer:

Liberty Merchant Bar plc Liberty House, P O Box 15 Brigg Road, Scunthorpe DN16 1XL United Kingdom

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Website: http://www.libertysteelscunthorpe.com/

System of assessment and verification of constancy of performance of the product: **System 2+**

Scope as detailed in Certificate of Conformity of Factory Production Control No: 0038/CPR/20060002/A

Notified factory production control certification body No. 0038 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Keith Shillam – Managing Director Liberty Merchant Bar plc Date: 28/01/2019

Essential characteristic	Performance				Harmonised specification
Tolerances on	Flat Bar		EN10058		
dimensions and shape	Equa	al &			
	Unequal Angle		EN 10056-1 & 2		
	Rounds		EN 10060		
	Squares PFC		EN 10059 EN 10279		
	I & H Sections		EN 10279 EN 10034		
Yield strength	Nominal thickness		Valu	100	4
(longitudinal)	(mm)		Min (MPa)		
	>	≤			
	-	16	355		1
	16	40	345		
	40	63	335		
	63	80	325		
	80	100	315		
Tensile strength (longitudinal)	Nominal thickness (mm)		Values (MPa)		EN10025-1 200
	≥	≤	min	max	
	3	100	470	630	1
Elongation	Nominal thickness		Valu		
(longitudinal)	(mm)		min (%, 5.65√so)		
	>	≤			
	-	40	22		
	40	63	21		
	63	100	20		4
Impact strength (longitudinal)	JR		27J at +20°C		
Weldability CEV	Nominal thickness (mm)		Values max (%)		
	> (111	··· <i>j</i>	max	1,-1	1
	-	30	0.45		1
	30	100	0.47		1
					1
Durability	Nominal thickness		Values		
	(mm)		max (%)		1
	-	> 40	C:0.24		
			Si: 0.55		
			Mn: 1.60		
			P: 0,035 S: 0,035		
			N: 0.		
	l	1	Cu: 0,55		



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EN 10025-1 - 2004

Bar and Section S355JR / 1.0045

To be used in welded, bolted and riveted structures

Elongation:

Tensile Strength:

Yield Strength: EN10025-2

Impact Strength: Weldability: Durability:

Dangerous Substances: No Performance Determined

CE Marking Notified Body: Lloyds Register Verification Limited 71 Fenchurch Street, London, EC3M 4BS Tel:+44 (0)207 423 2428 Email: ecdirectives@lr.org

Website: www.lr.org

Liberty Merchant Bar

