

Declaration of Performance

(according to regulation EU No 305/2011)

Unique identification of product type:

Number: LMB Section & Bar S275J0

Bars & Section S275J0 / 1.0143 according EN 10025-2: 2004

Intended use:

Welded, bolted and riveted structures

Manufacturer:

Liberty Merchant Bar plc Liberty House, P O Box 15 Brigg Road, Scunthorpe DN16 1XL United Kingdom

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Website: http://www.libertysteelscunthorpe.com/

System of assessment and verification of constancy of performance of the product: **System 2+**

Scope as detailed in Certificate of Conformity of Factory Production Control No: 0038/CPR/20060002/A

Notified factory production control certification body No. 0038 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Keith Shillam – Managing Director Liberty Merchant Bar plc Date: 28/01/2019

Essential characteristic	Performance				Harmonised specification
Tolerances on	Flat Bar		EN10058		
dimensions and shape	Equal & Unequal Angle		EN 10056-1 & 2		
	Rounds		EN 10060		
	Squares		EN 10059		
	PFC		EN 10279		
	I & H Sections		EN 10034		
Yield strength (longitudinal)	Nominal thickness (mm)		Values Min (MPa)		
	>	≤	_		
	-	16	275		_
	16 40	40 63	265 255		-
	63	80	245		1
	80	100	235		1
Tensile strength		thickness	Values		1
(longitudinal)	(mm)		(M	IPa)	EN10025-1 2004
	≥	≤	min	max	
	3	100	410	560	
Elongation (longitudinal)	Nominal thickness (mm)		Values min (%, 5.65√so)		
	>	≤			1
	-	40	22		
	40	63	21		
	63	100	20		_
Impact strength (longitudinal)	JO		27J at 0°C		
Weldability CEV	Nominal thickness (mm)		Values max (%)		
	>	<i>,</i> ≤	· V. /		1
	-	40	0.40		
	40	150	0.42		
Durability	Nominal thickness (mm)		Values max (%)		
	-	>40	C: 0.18 Mn: 1.50 P: 0.030 S: 0.030		
			N: 0	.030 1.012 0.55	



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EN 10025-1 - 2004

Bar and Section S275J0 / 1.0143

To be used in welded, bolted and riveted structures

Elongation:

Tensile Strength:

Yield Strength: EN10025-2

Impact Strength: Weldability: Durability:

Dangerous Substances: No Performance Determined

CE Marking Notified Body: Lloyds Register Verification Limited 71 Fenchurch Street, London, EC3M 4BS Tel:+44 (0)207 423 2428 Email: ecdirectives@lr.org

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Liberty Merchant Bar

