

Hot Rolled Pickled & Oiled Products



LIBERTY Galați
www.libertysteelgroup.com



MEMBER OF



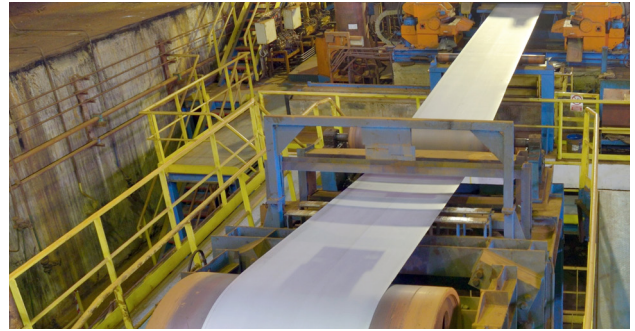
Liberty Galați is the largest integrated steel plant in Romania located in the south-eastern part of the country and one of the European leading manufacturers of metallurgical products.

The production facility is fully integrated starting from raw materials, sintering, blast furnace, steel shop, heavy plate mills, hot strip mill, cold rolling complex, galvanizing & organic coating lines. The Pickled & Oiled material produced by Galați plant has a high quality and meets the increasing quality demands of the customer's needs.

Applications

Product widely used for:

- Industrial
- Automotive
- Gas Cylinders
- Structural



Production Range

Technical Delivery Conditions

- Chemical and mechanical properties according to ordered standards or specification
- Sizes and Tolerances according to: EN10051
- Natural edges / Trimmed edges
- Oiled

Dimensional capability

- Thickness: 1.5 – 6 mm
- Width: 870 - 1500 mm
- Coil Weight: 3.0 – 23.5 tons
- Inner Coil Diameter: 610mm / 750mm
- Outside Coil Diameter: max 2200 mm

Recommendation

The coils and sheets must be stored in clean, heated premises, which must be at least sufficiently ventilated to prevent moisture accumulation by capillarity (between sheets or coil laps), which would lead to corrosion, preferably with its packing, but no more than 3 months. Moreover, the storage temperature should be as constant as possible to avoid condensation. If storage at a low temperature cannot be avoided, the products must be warmed at about 20°C for 24 hours prior to processing. We recommend material to be ordered with surface protection, to avoid rust formation. For material without surface protection the supplier cannot guarantee for no rust formation during transport and storage on client premises. Equipment for coils handling should have a protective coating, e.g. sheathed non-metallic slings, and grips or C-hooks with a rubber or synthetic coating, and must be used with great care to avoid any hard impact that could mark the product.

Packing

- C16** - domestic - VCI paper and Metallic edge protection + metallic straps; 2 CS + 3 RS
- CL6** - C16 With wooden cradle
- C24** - seaworthy export - Hardboard + VCI paper and Metallic edge protection + metallic straps ; 2 CS + 3 RS
- CM4** - C24 with wooden cradle
- C26** - seaworthy export special - Metallic box + VCI paper and Metallic edge protection + metallic straps; 2 CS + 3 RS
- CM6** - C26 with wooden cradle
- Note**
- CS** - Circumferential strap
- RS** - Radial strap

Quality Certificates

Mill's quality certificates shall be according to the material standards or customer specifications. Certificate type 2.2; 3.1; 3.2 according to EN 10204.

Labeling

Plastic adhesive labels indicating: Made in Romania, Liberty logo, number of contract, size, standard, steel grade, coil and heat identification number.

Grades and standards

Steel for Cold Forming

Standard	Steel Grade	Main advantages
EN 10111	DD11, DD12, DD13, DD14	Excellent cold forming performance

DD11, DD12

Thickness [mm]

Width [mm]

	870	900	1000	1050	1060	1100	1150	1170	1200	1250	1270	1300	1320	1350	1400	1420	1500
1.40-1.49	Orange	Orange	Orange	Orange	Orange												
1.50-1.70	Orange	Blue	Blue	Blue	Orange												
1.71-1.79	Orange	Blue	Blue	Blue	Blue												
1.80-1.99	Orange	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue							
2.00-2.25	Orange	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Orange						
2.26-2.49	Orange	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Orange						
2.50-2.69	Orange	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue					
2.70-2.79	Orange	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Orange				
2.80-2.99	Orange	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Orange	Orange	Orange	Orange	
3.00-5.00	Orange	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue
5.01-5.50	Orange	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue
5.51-6.00	Orange	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue

Standard feasibility range

Prior acceptance by the mill is mandatory

DD13, DD14 (Increased formability)

Thickness [mm]

Width [mm]

	870	900	1000	1050	1060	1100	1150	1170	1200	1250	1270	1300	1320	1350	1400	1420	1500
2.00-2.25	Orange	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Orange							
2.26-2.49	Orange	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Orange							
2.50-2.69	Orange	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Orange						
2.70-2.79	Orange	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Orange						
2.80-2.99	Orange	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Orange						
3.00-5.00	Orange	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue
5.01-5.50	Orange	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue
5.51-6.00	Orange	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Orange						

Standard feasibility range

Prior acceptance by the mill is mandatory

Grades and standards continued...

Structural Steels

Standard	Steel Grade	Main advantages
EN 10025-2	S185, S235, S275, S355	Good mechanical, properties, weldability and toughness

S235JR / J0 / J2/JRC / J0C / J2C

Thickness [mm]

Width [mm]

	870	900	1050	1060	1100	1150	1170	1200	1250	1270	1300	1320	1350	1400	1420	1500
1.50-1.70																
1.71-1.79																
1.80-1.99																
2.00-2.25																
2.26-2.49																
2.50-2.69																
2.70-2.79																
2.80-2.99																
3.00-5.00																
5.01-5.50																
5.51-6.00																

Standard feasibility range

Prior acceptance by the mill is mandatory

S275JR / J0 / J2 / JRC / J0C / J2C, S355JR / J0 / J2 / JRC / J0C / J2C, S355K2C+N-CL3

Thickness [mm]

Width [mm]

	870	900	1000	1050	1060	1100	1150	1170	1200	1250	1270	1300	1320	1350	1400	1420	1500
1.50-1.70																	
1.71-1.79																	
1.80-1.99																	
2.00-2.25																	
2.26-2.49																	
2.50-2.69																	
2.70-2.79																	
2.80-2.99																	
3.00-5.00																	
5.01-5.50																	
5.51-6.00																	

Standard feasibility range

Prior acceptance by the mill is mandatory

Grades and standards continued...

HSLA Steels

Standard	Steel Grade	Main advantages
EN 10149	S315MC, S355MC, S420MC, S460MC, S500MC	High strength, weight savings, good formability, good weldability, weight savings

S315MC; S355MC

Thickness [mm]	Width [mm]																
	870	900	1000	1050	1060	1100	1150	1170	1200	1250	1270	1300	1320	1350	1400	1420	1500
2.00-2.25	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
2.26-2.49	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
2.50-2.69	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
2.70-2.79	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
2.80-2.99	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
3.00-3.49	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
3.50-3.99	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
4.00-5.00	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard

Standard feasibility range Prior acceptance by the mill is mandatory

S420MC

Thickness [mm]	Width [mm]																
	870	900	1000	1050	1060	1100	1150	1170	1200	1250	1270	1300	1320	1350	1400	1420	1500
2.00-2.25	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
2.26-2.49	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
2.50-2.69	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
2.70-2.79	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
2.80-2.99	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
3.00-3.49	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
3.50-4.00	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
4.00-5.00	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard

Standard feasibility range Prior acceptance by the mill is mandatory

Grades and standards continued...

Steels for Gas Cylinders

Standard	Steel Grade	Main advantages
EN 10120	P245NB, P265NB, P310NB	Good performance for deep drawing, very good weldability, post weld heat treatment possible.

P245NB

Thickness [mm]

Width [mm]

	870	900	1000	1050	1060	1100	1150	1170	1200	1250	1270	1300	1320	1350	1400	1420	1500
1.50-1.70																	
1.71-1.79																	
1.80-1.99																	
2.00-2.25																	
2.26-2.49																	
2.50-2.69																	
2.70-2.79																	
2.80-2.99																	
3.00-5.00																	

Standard feasibility range

Prior acceptance by the mill is mandatory

P265NB, P310NB

Thickness [mm]

Width [mm]

	870	900	1000	1050	1060	1100	1150	1170	1200	1250	1270	1300	1320	1350	1400	1420	1500
1.80-1.99																	
2.00-2.09																	
2.10-2.49																	
2.50-2.69																	
2.70-2.79																	
2.80-2.99																	
3.00-5.00																	

Standard feasibility range

Prior acceptance by the mill is mandatory



Grades and standards continued...

Steel for Pressure Vessels - Elevated Temperature

Standard	Steel Grade	Main advantages
EN 10028	P235GH, P265GH, P295GH, P355GH	Material designed for boilers and similar applications.

P235GH

Thickness [mm]

Width [mm]

	870	900	1000	1050	1060	1100	1150	1170	1200	1250	1270	1300	1320	1350	1400	1420	1500
1.50-1.70	Standard	Feasible	Feasible	Feasible													
1.71-1.79	Standard	Feasible	Feasible	Feasible													
1.80-1.99	Standard	Feasible	Feasible	Feasible	Feasible	Feasible											
2.00-2.25	Standard	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible								
2.26-2.49	Standard	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible								
2.50-2.69	Standard	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible					
2.70-2.79	Standard	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible					
2.80-2.99	Standard	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible					
3.00-5.00	Standard	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible
5.01-5.50	Standard	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible			
5.51-6.00	Standard	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible							

Standard feasibility range

Prior acceptance by the mill is mandatory

P265GH

Thickness [mm]

Width [mm]

	870	900	1000	1050	1060	1100	1150	1170	1200	1250	1270	1300	1320	1350	1400	1420	1500
1.50-1.70	Standard	Feasible	Feasible														
1.71-1.79	Standard	Feasible	Feasible														
1.80-1.99	Standard	Feasible	Feasible	Feasible	Feasible	Feasible											
2.00-2.25	Standard	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible								
2.26-2.49	Standard	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible								
2.50-2.69	Standard	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible					
2.70-2.79	Standard	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible					
2.80-2.99	Standard	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible					
3.00-5.00	Standard	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible	Feasible

Standard feasibility range

Prior acceptance by the mill is mandatory

Grades and standards continued...

P295GH, P355GH

Thickness [mm]

Width [mm]

	870	900	1000	1050	1060	1100	1150	1170	1200	1250	1270	1300	1320	1350	1400	1420	1500
1.80-1.99	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
2.00-2.09	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
2.10-2.49	Standard	Standard	Standard	Standard	Standard	Standard	Mandatory	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
2.50-2.69	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
2.70-2.79	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
2.80-2.99	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
3.00-5.00	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard

Standard feasibility range

Prior acceptance by the mill is mandatory



Galati Management Systems Certifications



Current issue date: 12 March 2020
Expiry date: 12 March 2023
Certificate identity number: 10256471
Original approval(s): ISO 14001 - 16 March 2011

Certificate of Approval

This is to certify that the Management System of:

LIBERTY GALATI S.A.

1 Smerdan St., 800698 Galati, Romania

has been approved by Lloyd's Register to the following standards:

ISO 14001:2015

Approval number(s): ISO 14001 - 0027517

This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed.

The scope of this approval is applicable to:

On site activities including and associated with: Development, production (including associated support processes) and delivery of: sinter, hot iron, lime, liquid steel, continuous cast slabs, hot rolled plates, hot rolled and cold rolled strips and plates, pickled and oiled hot rolled strips, galvanized strips and plates, organic coated strips, energetic fluids, auxiliary products coming from the manufacturing flow. Port operator for: loading/unloading of ships, goods stowage and lashing, cleaning of holds and stores of ships.

Daniel Oliva Marcilio de Souza
Area Operations Manager - South Europe
Issued by: Lloyd's Register (Romania) (Srl)
for and on behalf of: Lloyd's Register Quality Assurance Limited



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Current issue date: 12 March 2020
Expiry date: 12 March 2023
Certificate identity number: 10256471
Original approval(s): ISO 9001 - 16 March 2011

Certificate of Approval

This is to certify that the Management System of:

LIBERTY GALATI S.A.

Str. Smerdan, nr. 1, 800698 Galati, Romania

has been approved by Lloyd's Register to the following standards:

ISO 9001:2015

Approval number(s): ISO 9001 - 0027516

This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed.

The scope of this approval is applicable to:

Development, production (including associated support processes) and delivery of: sinter, hot iron, lime, liquid steel, continuous cast slabs, hot rolled plates, hot rolled and cold rolled strips and plates, pickled and oiled hot rolled strips, galvanized strips and plates, organic coated strips, energetic fluids, auxiliary products coming from the manufacturing flow. Port operator for: loading/unloading of ships, goods stowage and lashing, cleaning of holds and stores of ships.

Daniel Oliva Marcilio de Souza
Area Operations Manager - South Europe
Issued by: Lloyd's Register (Romania) (Srl)
for and on behalf of: Lloyd's Register Quality Assurance Limited



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Current issue date: 16 September 2019
Expiry date: 11 March 2021
Certificate identity number: 1022420
Original approval(s): OHSAS 18001 - 16 December 2009

Certificate of Approval

This is to certify that the Management System of:

LIBERTY GALATI S.A.

1 Smerdan St., 800698 Galati, Romania

has been approved by Lloyd's Register to the following standards:

OHSAS 18001:2007

Approval number(s): OHSAS 18001 - 0027429

The scope of this approval is applicable to:

On-site activities including and associated with:
Manufacturing of casting, steel, cast slab, hot & cold rolled and plates.

Daniel Oliva Marcilio de Souza
Area Operations Manager - South Europe
Issued by: Lloyd's Register (Romania) (Srl)
for and on behalf of: Lloyd's Register Quality Assurance Limited



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Current issue date: 16 September 2019
Expiry date: 20 August 2021
Certificate identity number: 1022420
Original approval(s): ISO 50001 - 26 November 2015

Certificate of Approval

This is to certify that the Management System of:

LIBERTY GALATI S.A.

1 Smerdan St., 800698 Galati, Romania

has been approved by Lloyd's Register to the following standards:

ISO 50001:2011

Approval number(s): ISO 50001 - 0027283

The scope of this approval is applicable to:

Activities performed in the perimeter of Liberty Galati SA related with production of hot rolled heavy steel plates, hot rolled steel strips and sheets, cold rolled steel strips and sheets, galvanized steel strips and sheets.

Daniel Oliva Marcilio de Souza
Area Operations Manager - South Europe
Issued by: Lloyd's Register (Romania) (Srl)
for and on behalf of: Lloyd's Register Quality Assurance Limited



Lloyd's Register Group Limited, its affiliates and subsidiaries, including Lloyd's Register Quality Assurance Limited (LRQA), and their respective officers, employees or agents are, individually and collectively, referred to in this clause as 'Lloyd's Register'. Lloyd's Register assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by reliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant Lloyd's Register entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in that contract. Issued by: Lloyd's Register (Romania) (Srl), 31 Iancaului Ave, 3 Floor, 2 District, 021716 Bucharest, Romania for and on behalf of: Lloyd's Register Quality Assurance Limited, 1 Tinsley Park, Bickenhill Lane, Birmingham B37 7ES, United Kingdom

Contact with the mill

Europe

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